

COLLECTION: JUBILEA

DESIGN: JOYCE

BASIC INFORMATION

Brand	FR-One	Number of colour ways	4
Tariff item number	5407930000	MID	TRTEXTRABUR
Country of origin	Türkiye	Characteristics	Jacquard
Vertical repeat cm	35.50	Vertical repeat inch	13.98
Horizontal repeat cm	35.50	Horizontal repeat inch	13.98
Face in	Yes	Full roll diameter cm	16
Full roll diameter inch	6.3	Average piece length m	50
Minimum for special colour m	1000	Delivery time weeks special lab dip	4

CARE AND USAGE

Care code for washing °F

Washable at 140°F gentle cycle

Care codes



Care code for bleaching

Do not bleach

Use codes

Curtains	Yes	Curtains and draperies	Yes
Accessories	Yes	Maritime	Yes

ENVIRONMENTAL STANDARDS

ISO 14001

Environmental
Management



STANDARD

100

0611045
Centexbel

PFA-free

Yes

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FR STANDARDS

AATCC 96 Complies	Yes	ASNZS 1530.2 Pass	Yes
ASNZS 1530.3 Pass	Yes	British BS 5867 part 2 type B	Yes
British BS 5867 part 2 type C	Yes	American BFD IX 1	Yes
American CAL 19 section 1237.1	Yes	Canadian ULC S109 large flame	Yes
Canadian ULC S109 small flame	Yes	German B1 DIN 4102	Yes
European EN 13773	Yes	MVSS 302	Yes
IMO FTPC part 7 drapery	Yes	Japanese L 1091	Yes
French NF P 92-503 507	M1	French NF P 92-504 507	M1
French NF P 92-505 507	M1	American NFPA 701 2010	Yes
NYNJ Port Authority - FAR 25.853 12 Pass	Yes	SN 198'898 Class 5.2	Yes
Italian UNI 9174 Classe Uno	Yes		

FABRIC SPECIFICATIONS

Composition	100% Polyester	Average yarn number	93.57
Construction	66x65	Woven	Yes
Useable width cm	142	Useable width inch	55.91
Full width cm	144	Full width inch	56.69
Weight g/m ²	140	Thickness mm	0.000
Colouring type	Yarn dyed	Filament or staple	80.4% Filament, 19.6% Staple
Textured or non textured	46.4% Textured, 53.6% Not Textured		

Treatment

No treatment	Yes
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Type of finish

Thermofixed	Yes
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Weaving type

Jacquard	Yes
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MECHANICAL PERFORMANCE

AATCC 96 - 165°F / 74°C - Complies	Yes	Colour fastness to light	6
Pilling	3-4	Brush pilling	3-4
Acoustic absorption ISO 354 - ISO 11654	draped C/flat D		

Colour fastness to light - ISO 105-B02

Colour fastness to light	6
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Colour fastness to water - ISO 105-E01

Colour fastness to water	5
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Colour fastness to dry rub - ISO 105-X12

Colour fastness dry rub	4-5
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Colour fastness to wet rub - ISO 105-X12

Colour fastness wet rub	4-5
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Elongation - ISO 13934-1

Elongation warp %	28	Elongation weft %	25.5
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Dimensional stability (indicated in %) - ISO 3759

Dimensional change warp	0.00	Dimensional change weft	-0.08
Dimensional change warp after ironing without steam	0.00	Dimensional change weft after ironing without steam	0.07
Dimensional change warp after ironing with steam	-0.93	Dimensional change weft after ironing with steam	0.07

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WASHABILITY

Resistance to domestic washing 30° C, indicated in % - ISO 6330

Dimensional change warp	0.00	Dimensional change warp after ironing	0.00
Dimensional change weft	0.00	Dimensional change weft after ironing	0.00

Resistance to domestic washing 40° C, indicated in % - ISO 6330

Dimensional change warp	-1.17	Dimensional change warp after ironing	-1.20
Dimensional change weft	0.00	Dimensional change weft after ironing	0.00
Colour fastness ISO 105 C06	+0.00		

Resistance to domestic washing 60°C, indicated in % - ISO 6330

Dimensional change warp	-1.86	Dimensional change warp after ironing	-1.73
Dimensional change weft	-0.13	Dimensional change weft after ironing	-0.07
Colour fastness ISO 105 C06	5		

Resistance to domestic washing 74°C, indicated in % - AATCC 96

Dimensional change warp	0.00	Dimensional change weft	0.00
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Resistance to dry cleaning P, indicated in % - ISO 105 D01

Dimensional change warp	-0.96	Dimensional change warp after ironing	-0.07
Dimensional change weft	-0.13	Dimensional change weft after ironing	-0.07
Colour fastness ISO 105 D01	5		

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CONSTRUCTION

Yarn 1

Weft Composition	100% Polyester inherent FR	Weft Is Not High Tenacity	Yes
Weft Is Staple	Yes	Weft Sizes	Ne 30/1
Weft Threads per cm	13	Weft TPM	780

Yarn 2

Weft Composition	100% Polyester inherent FR	Weft Is Filament	Yes
Weft Is Not High Tenacity	Yes	Weft Sizes	150d
Weft Threads per cm	13	Weft TPM	200

Yarn 3

Weft Composition	100% Polyester inherent FR	Weft Is Filament	Yes
Weft Is Not High Tenacity	Yes	Weft Is Textured	Yes
Weft Sizes	150d	Weft Textured	Yes
Weft Threads per cm	13	Weft TPM	NA

Yarn 4

Weft Composition	100% Polyester inherent FR	Weft Is Filament	Yes
Weft Is Not High Tenacity	Yes	Weft Sizes	150d
Weft Threads per cm	13	Weft TPM	200

Yarn 5

Weft Composition	100% Polyester inherent FR	Weft Is Filament	Yes
Weft Is Not High Tenacity	Yes	Weft Is Textured	Yes
Weft Sizes	150d	Weft Textured	Yes
Weft Threads per cm	13	Weft TPM	NA

Yarn 6

Warp Composition	100% Polyester inherent FR	Warp Is Filament	Yes
Warp Is Not High Tenacity	Yes	Warp Is Textured	Yes
Warp Sizes	20d	Warp Textured	Yes
Warp Threads per cm	66	Warp TPM	NA

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DOWNLOADS / CERTIFICATES

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|---|---|
|  Joyce_American FMVSS 302 |  Joyce_American Boston BFD IX1 |
|  FROne_Sound absorption page |  Joyce_German DIN 4102 B1 |
|  Joyce_British BS 5867 part 2 type B |  Joyceltalian UNI 9177 Classe Uno |
|  Joyce_AustralianNew Zealand AS 1530 part 3 |  Joyce_American Hospital washing standard AATCC96 |
|  Joyce_American New York Port Authority FAR Part 25853 12 Second |  Joyce_International Maritime Organisation 2010 FTP Code Fire test |
|  Vertical Test |  procedures Part 7 |
|  Joyce_American NFPA 701 |  Joyce_French NF P 92 503507 M1 |
|  Joyce_AustralianNew Zealand AS 1530 part 2 |  Joyce_British BS 5867 part 2 type C |
|  Joyce_European EN 13773 |  Joyce_Swiss SNV 198898 |

